

Work Order ID 165225

Wednesday, August 16, 2017 3:38:55 PM

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Page 1

Item ID: D350-591-311 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible
 Start Date: 8/17/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 8/29/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: [Signature] Date: AUG 16 2017 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3272	Rev B

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels as per PPP D350-591-311 CHC001								

110	Weld per dwg A/R Aluminum rod Batch: _____	0.00							
110	Large Fab								
Large Fab	Memo	0.32							
	1-Bevel end for welding FWD ONLY								
	2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg D3272								
	A/RAluminum Rod M136158								
	3-Grind End Plate flush								

B165225 (1LH1)

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Item ID: D350-591-311**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible**Start Date:** 8/17/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 8/29/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC9- Inspect visual per QSI004- Fusion Welds 0.00

120

QC

Memo

0.00

Quality Control

① 17-08-17 PD

130 QC5- Inspect part completeness to step on W/O 0.00

130

QC

Memo

0.00

Quality Control

① 17-08-17 PD

140 Chemical Conversion Coat per QSI005 4.1 0.00

140

HandFinish

Memo

0.20

Hand Finishing

① 2017-08-17 JSL
BEB

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 8/17/2017 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 8/29/2017 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

0.00

190

QC

Memo

0.00

Quality Control

200

0.00

200

QC

Memo

0.02

Quality Control

210

0.00

210

HandFinish

Memo

0.07

Hand Finishing

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Item ID: D350-591-311 **Accept**

Revision ID:

Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017 **Start Qty:** 1.00 ***1***

Required Date: 8/29/2017 **Req'd Qty:** 1.00 ***1***

Reference:

N900040100 **Setup Start *NS1***

Stop *NS2*

Cust Item ID:

Customer:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
220									
Powdercoat	Memo	0.17							
Powder Coating	START TIME: 9:30am								
	OVEN TEMPERATURE: 320°F								
	FINISH TIME: 10:00a								
230	Wing Walk as per dwg QSI005 4.4 Batch	0.00							
230									
HandFinish	Memo	0.19							
Hand Finishing									
240	QC3- Inspect Part Finish	0.00							
240									
QC	Memo	0.01							
Quality Control									

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Item ID: D350-591-311**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible**Start Date:** 8/17/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 8/29/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Pick Kit	0.00							
250									
Packaging	Memo	0.01							
Packaging									
260	QC4- 100% Inspect kits for completeness	0.00							
260									
QC	Memo	0.03							
Quality Control									
270	Identify as per dwg & Stock Location: _____	0.00							
270	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD350-591-311 Location : FG084								

sold

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Item ID: D350-591-311**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible**Start Date:** 8/17/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 8/29/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
280	QC21 - Final Inspection - Work Order Release	0.00							
280							DAS 21 9-89		AUG 21 2017
QC	Memo	0.10							
Quality Control							DAS 21 9-89		AUG 21 2017

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Work Order ID: 165225

165225

Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.03.22New issue KJ/RF
IPP Rev:B 07-06-09 Added D3272-1 JLM
IPP C returned to CHG001 for Eurocopter, ref NCR08-082 LL verified by:EC
IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-35A		Purchased	No			250	Each	156.0000	2	2			
AN3-35A									**				
Bolt													

Location	Loc Qty	Loc Code
FG	10	
122800	10	
over003	100	
M138170	100	
ST348	46	
M137495	4	
<u>M137886</u>	42	

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AN4-13A		Purchased	No			250	Each	439.0000	8	8			
AN4-13A									**				
Bolt													

Location	Loc Qty	Loc Code
FG	20	
122808	20	
GA	28	
m134634	19	
m135470	9	
ST344	391	
<u>m137988</u>	191	
<u>m138170</u>	200	

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Work Order ID: 165225

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-36A

Purchased

No

250

Each

138.0000

2

2

AN5-36A

Bolt

**

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Location

Loc Qty

Loc Code

over004

50

m138209

50

ST336

88

m137820

38

m137963

50

2

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28
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D2230-3

Manufactured

No

250

Each

152.0000

4

4

D2230-3

Mounting Lug

**

DAS
6
9-89

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DAS
27
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Location

Loc Qty

Loc Code

FG

4

109344

4

ST521

148

158456

10

162754

138

4

DAS
28
9-89

D2618

Manufactured

No

250

Each

101.0000

2

2

D2618

Bushing

**

DAS
6
9-89

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DAS
27
9-89

Location

Loc Qty

Loc Code

ST008A

101

162353

3

162901

50

163460

48

2

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

D2856-400-720

Manufactured No

250

Each

89.0000

2

2

D2856-400-720

Abrasion Strip 4" X 7.20"

**

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6
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DAS
27
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Location

Loc Qty

Loc Code

FG

49

158146

9

161232

40

ST418

40

163681

40

165231

DAS
28
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D3065-041

Manufactured No

180

Each

24.0000

1

1

D3065-041

Step Leg Assembly

**

Location

Loc Qty

Loc Code

WA002

24

162415

2

164383

10

164384

12

X1 S.L 2017-8-17

D3066-1

Manufactured No

180

Each

106.0000

2

2

D3066-1

Spacer

**

Location

Loc Qty

Loc Code

WA003

106

159117

4

162500

80

163529

22

X1 S.L 2017-8-17

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

D3067-1 ✓
D3067-1
End Plate

Manufactured No 110 Each 47.0000 1 1

**

Location	Loc Qty	Loc Code
WA003	47	
160540	7	
163742	40	

x1 S.L 2017-8-17

D3067-1 ✓
D3067-1
End Plate

Manufactured No 180 Each 47.0000 1 1

**

Location	Loc Qty	Loc Code
WA003	47	
160540	7	
163742	40	

x1 S.L 2017-8-17

D3219-1 ✓
D3219-1
Plate

Manufactured No 110 Each 23.0000 2 2

**

Location	Loc Qty	Loc Code
WA003	23	
162382	18	
162848	5	

x2 S.L 2017-8-17

D3235-1
D3235-1
Mounting Lug

Manufactured No 250 Each 143.0000 2 2

**

Location	Loc Qty	Loc Code
ST522	42	
162413	42	
ST525A	101	
158458	1	
162757	100	

2

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

D3272-1 Manufactured No 110 Each 41.0000 1 1

D3272-1

**

Step

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
WA003	41	
163795	10	
163796	10	
164356	10	
164968	11	

165226
2017-8-18 SL

D3278-041 Manufactured No 250 Each 48.0000 1 1

D3278-041

**

Support Assembly

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST522	48	
160701	28	
162850	20	

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MS20600-AD4W4 Purchased No 180 Each 990.0000 16 16

MS20600-AD4W4

**

Rivet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
CCK004	11	
M135704	11	
ST308	539	
M137587	39	
M138209	500	
WA003	440	
M135442	204	
M136986	108	
M137412	63	
M137820	65	

x16 2017-8-17 S.L

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

250

Each

2,053.000

2

2

MS21042L3

Nut

**

DAS
27
9-89
AUG 18 2017

Location

Loc Qty

Loc Code

FP001

79

m135945

79

GA

350

m134360

102

M136665

248

OVER007

500

m138230

500

ST303

1124

M128754

4

m134039

12

m137988

108

m138084

1000

DAS
28
9-89

MS21042L4

Purchased

No

250

Each

2,429.000

8

8

MS21042L4

Nut

**

DAS
27
9-89
AUG 18 2017

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

1

m135058

1

OVER007

1000

m138170

500

m138230

500

ST303

1418

m137680

10

m137988

408

m138084

1000

DAS
28
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Work Order ID: 165225

165225

Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

250

Each

559.0000

2

2

MS21042L5

Nut

**

AUG 18 2017

DAS

27
9-89

Location

Loc Qty

Loc Code

GA

10

m127813

10

ST303

549

m137587

149

m137963

200

m138209

200

DAS
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2

NAS1149D0363J

Purchased

No

250

Each

764.0000

4

4

NAS1149D0363J

Washer

**

AUG 18 2017

DAS

27
9-89

Location

Loc Qty

Loc Code

GA

620

m134055

13

m137164

15

m137963

592

ST263

144

m128770

2

m134055

8

m137587

5

m137963

129

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Work Order ID: 165225

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Parent Item: D350-591-311

D350-591-311

Parent Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017

Required Date: 8/29/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

250

Each

4,097.000

16

16

NAS1149D0463.I

**

DAS

AUG 18 2017

DAS

Washer

6

27

9-89

9-89

Location

Loc Qty

Loc Code

GA

559

M135056

40

M137699

519

ST263

3538

M137988

600

M138084

1338

M138230

1600

DAS
28
9-89

16

NAS1149D0563J

Purchased

No

250

Each

1,993.000

4

4

NAS1149D0563.I

**

DAS

AUG 18 2017

DAS

Washer

6

27

9-89

9-89

Location

Loc Qty

Loc Code

GA

36

m135774

36

ST263

1957

m137820

557

m138040

700

m138209

700

DAS
28
9-89

4

DART

DESIGN <i>qp</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3272	REV. B SHEET 1 OF 3
DATE 07.05.18		TITLE STEP ASSEMBLY, HI LONG	SCALE NTS
A	04.03.01	NEW ISSUE	
B	07.05.18	D3272-1 WAS D2622-120	

RELEASED*07.06.04*

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	X	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
1	1	D3272-1	STEP
16	16	MS20600AD4W4	RIVET

GENERAL NOTES:

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

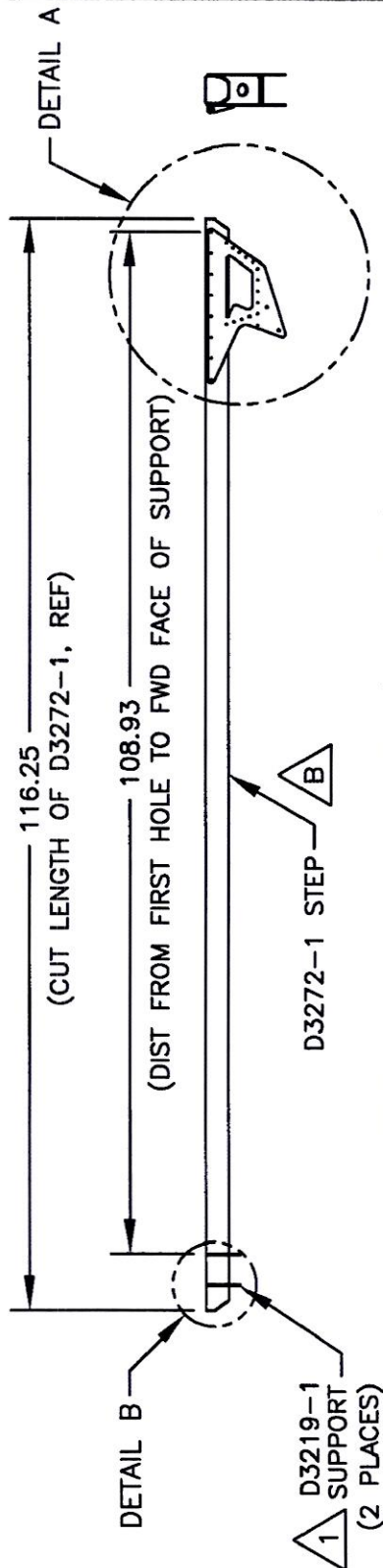
SHOP COPY
RETURN TO
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *165725*
AUG 16 2017

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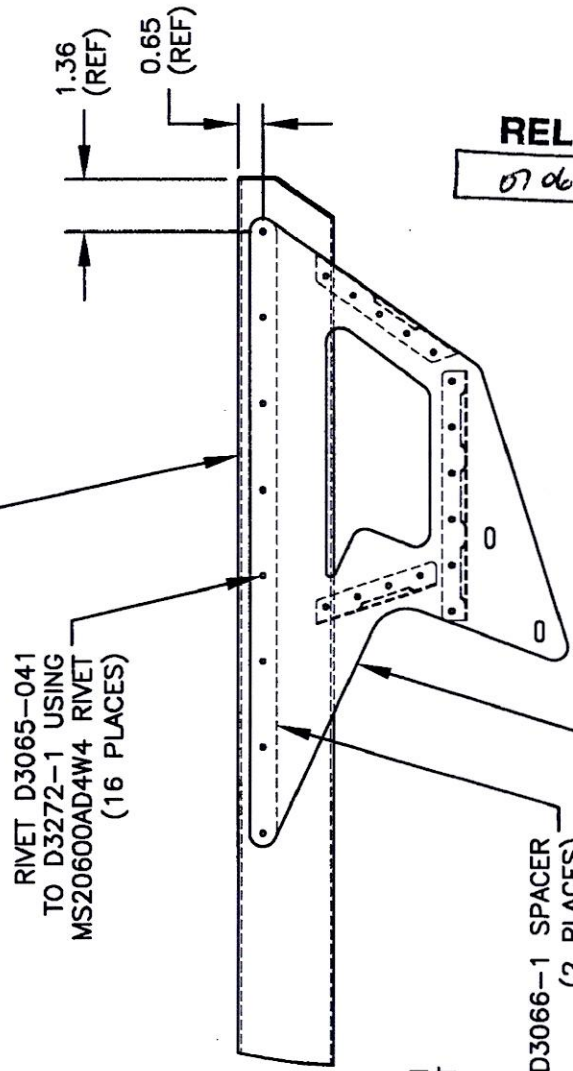


DESIGN <i>GP</i>	DRAWN BY <i>JB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3272	REV. B SHEET 2 OF 3
DATE 07.05.18	TITLE STEP ASSEMBLY, HI LONG		SCALE 1:20

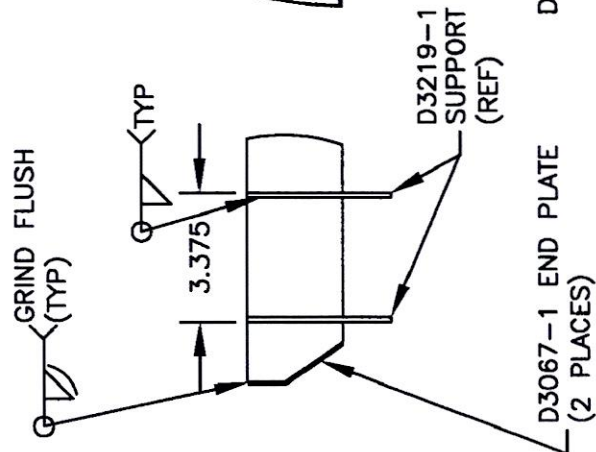


D3272-041 STEP ASSEMBLY (LH. SHOWN)
D3272-042 STEP ASSEMBLY (RH, OPPOSITE)

APPLY BLACK ANTI-SKID
ON TOP SURFACE TO
BOTTOM OF TOP RADIUS



RELEASED
07.06.04



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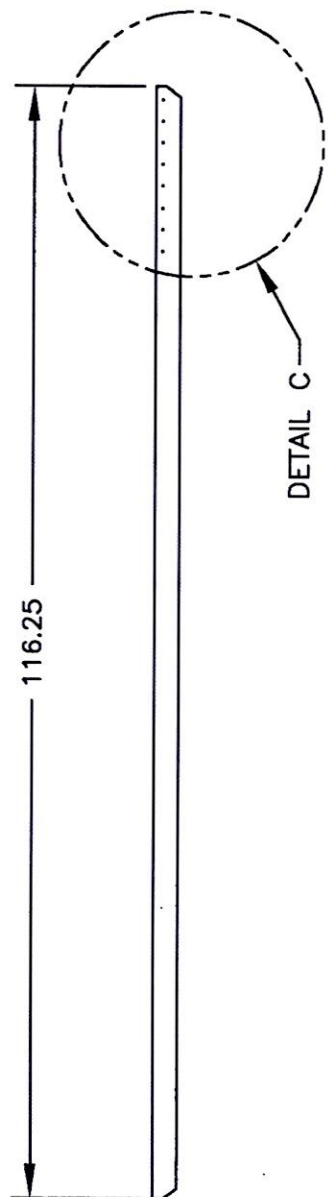
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DESIGN <i>qp</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3272	REV. <i>B</i> SHEET 3 OF 3
DATE 07.05.18	TITLE STEP ASSEMBLY, HI LONG		SCALE 1:20

RELEASED

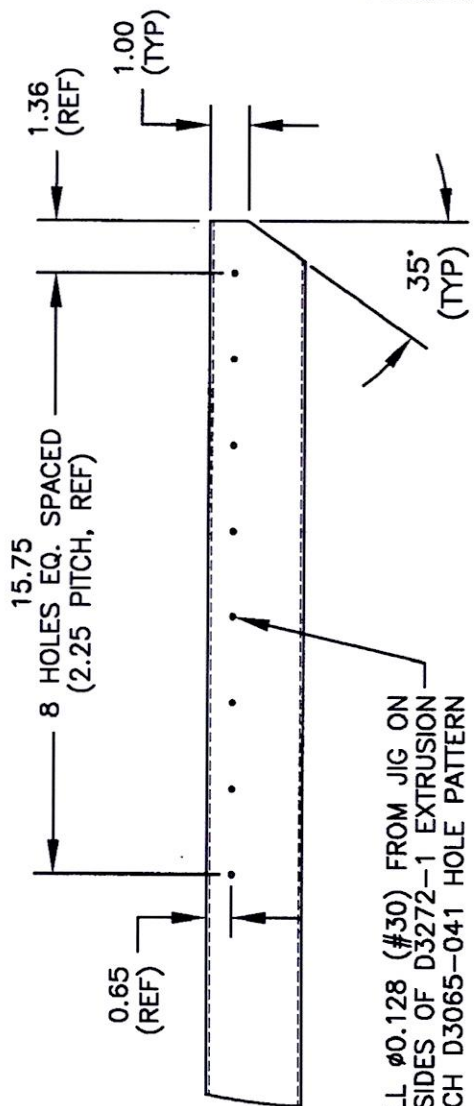
07.06.04 *[Signature]*



DETAIL C

B D3272-1 STEP

(MAKE FROM D2622-120 STEP EXTRUSION)



DRILL $\phi 0.128$ (#30) FROM JIG ON BOTH SIDES OF D3272-1 EXTRUSION TO MATCH D3065-041 HOLE PATTERN

DETAIL C
(SCALE 1:5)

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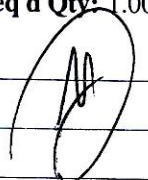
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Item ID: D350-591-311 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible
 Start Date: 8/17/2017 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 8/29/2017 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan:  Date: AUG 16 2017 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3272	Rev B

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control - USB or Paperwork	Photocopy bluefile and type labels as per PPP D350-591-311 CHG001								

Non AirBus CH.002

110	Weld per dwg A/R Aluminum rod Batch: _____	0.00							
110	Large Fab								
Large Fab	Memo	0.32							
Large Fab	1-Bevel end for welding FWD ONLY								
	2-Weld Support using Jig DT8719, weld Fwd End Plate as per QSI 004 & Dwg D3272								
	A/R Aluminum Rod M136158								
	3-Grind End Plate flush								

X1 S.L 2017-8-17

Qty -213	Qty -214	Qty -215	Qty -216	Qty -311	Qty -312	Part Number	Description
X						D350-591-213	<i>Hel-Access-Step™</i> , Short Step – High Skid, LH
	X					D350-591-214	<i>Hel-Access-Step™</i> , Short Step – High Skid, RH
		X				D350-591-215	<i>Hel-Access-Step™</i> , Short Step – Low Skid, LH
			X			D350-591-216	<i>Hel-Access-Step™</i> , Short Step – Low Skid, RH
				X		D350-591-311	<i>Hel-Access-Step™</i> , Long Step – High Skid, LH
					X	D350-591-312	<i>Hel-Access-Step™</i> , Long Step – High Skid, RH
1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1					D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1			D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
					1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
2	2	2	2	4	4	D2230-3	MOUNTING LUG
2	2	2	2	2	2	D2618	BUSHING
4	4	4	4			D2732-030	CUSHION
				2	2	D2856-400-720	ABRASION STRIP
2	2	2	2	2	2	D3235-1	MOUNTING LUG
				1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	AN3-35A	BOLT
				8	8	AN4-13A	BOLT
4	4	4	4			AN4-15A	BOLT
2	2	2	2	2	2	AN5-36A	BOLT
4	4	4	4	4	4	NAS1149D0363J	WASHER (AN960JD10)
12	12	12	12	16	16	NAS1149D0463J	WASHER (AN960JD416)
4	4	4	4	4	4	NAS1149D0563J	WASHER (AN960JD516)
2	2	2	2	2	2	MS21042L3	NUT
6	6	6	6	8	8	MS21042L4	NUT
2	2	2	2	2	2	MS21042L5	NUT
				1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 15 for installation of the DSI 9410-011 Kit.

Work Order ID 165225

Wednesday, August 16, 2017 3:38:55 PM

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Page 1

Item ID: D350-591-311

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible

Start Date: 8/17/2017 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 8/29/2017 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan:  Date: AUG 16 2017 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3272	Rev B
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100 Document Control
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Doc.Control -USB or Paperwork

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110 Large Fab Large Fab 0.32

Memo

0.32

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A/RAluminum Rod M136158

3-Grind End Plate flush

X1 S.L 2017-8-17